

Date: Monday, 16/06/2008 10:25:10 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: SPACERS (1/4 THICK)		
<b>Job Number</b>	: 39880					
<b>Estimate Number</b>	: 10247					
<b>P.O. Number</b>	:			<b>Part Number</b>	: D2022101	
<b>This Issue</b>	: 16/06/2008	<b>S.O. No.</b>	:	<b>Drawing Number</b>	: D2022 REV. --	
<b>Prsh Rev.</b>	: NC			<b>Project Number</b>	: N/A	
<b>First Issue</b>	: / /	<b>Type</b>	: MACHINED PARTS	<b>Drawing Revision</b>	: -	
<b>Previous Run</b>	: 37521			<b>Material</b>	:	
<b>Written By</b>	:			<b>Due Date</b>	: 30/06/2008	<b>Qty:</b> 200 <b>Um:</b> Each
<b>Checked &amp; Approved By</b>	: JUO 08.6.16					
<b>Comment</b>	: Est D 02.03.07 Now made in house			NG		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6R0750	6061-T6 Round Bar .750"
		<b>Comment:</b> Qty.: 0.0329 f(s)/Unit Total : 6.5730 f(s) 6061T6 Round Bar .750" Material: 6061-T6 (QQ-A-225/8)x.7500 bar (M6061T6R0.750) Batch: M103857 mm P 08/06/18
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
		<b>Comment:</b> HARDINGE CNC LATHE SMALL 1- Note: .257( F ) Dia drill 2-Turn Blank as per FolioFA206 3-Tumble & deburr any sharp edges as per dwg <i>J.F/mmP 08/06/18</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		<i>J.F/mmP 08/06/18</i>
		<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		<i>ML 08/06/21</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: STA
		<i>AS 08/06/23</i>
		<i>200</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 16/06/2008 10:25:10 AM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACERS (1/4 THICK)

Job Number: 39880

Part Number: D2022101

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/06/24 AJ

Job Completion



MF 08-0623

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

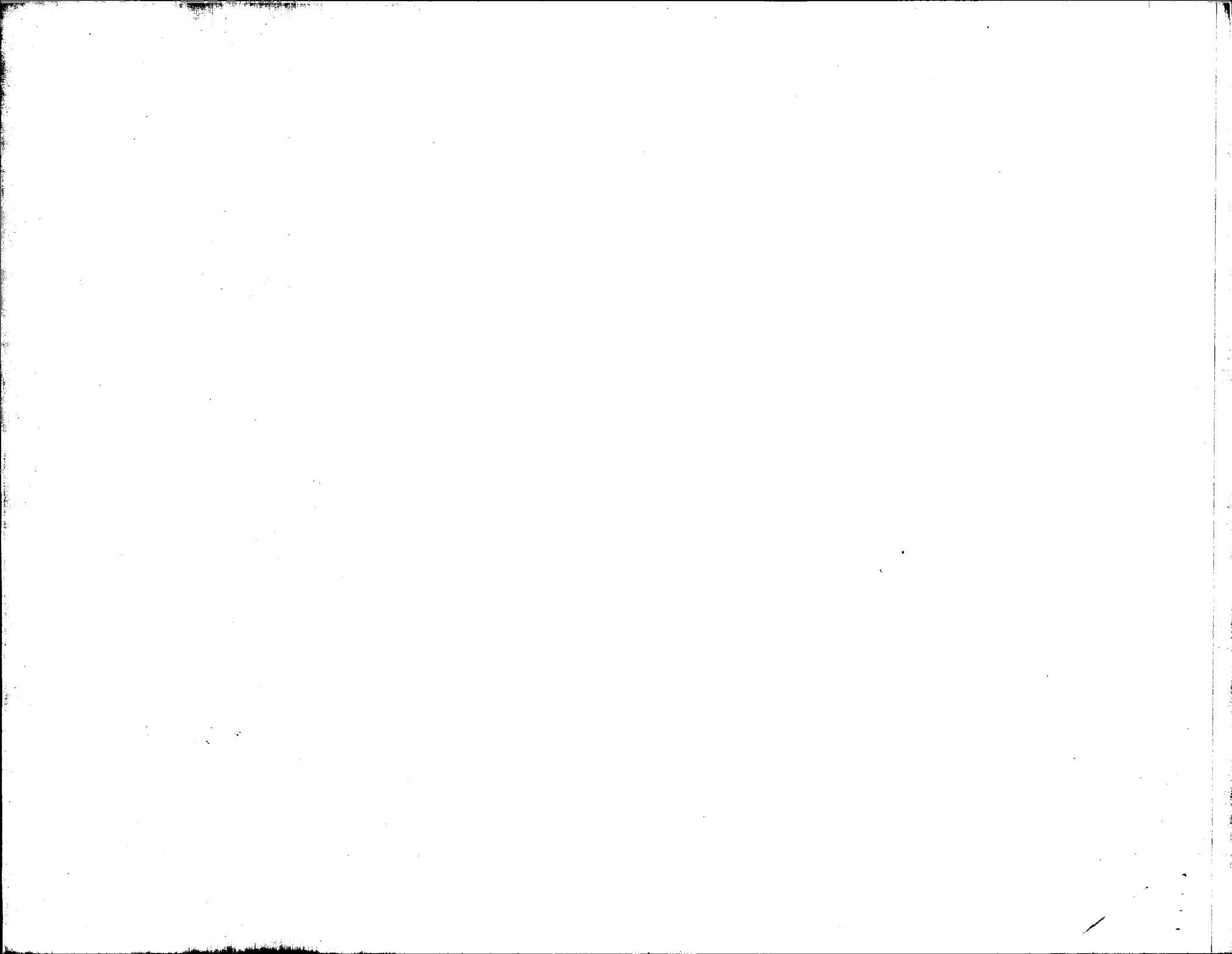
DART AEROSPACE LTD	Work Order:	39880
Description: Spacer	Part Number:	D2022-101
Inspection Dwg: D2022	Rev: -	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article Prototype

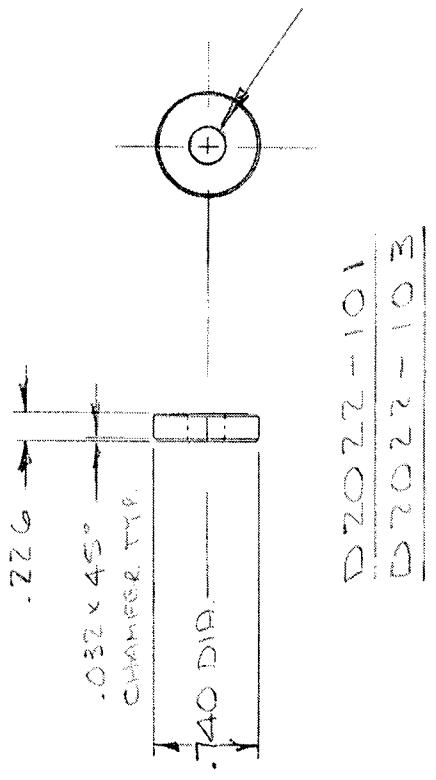
Measured by:	M.W	Audited by:	J.F.	Prototype Approval:	N/A
Date:	08/06/18	Date:	08/06/18	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.10.05	New Issue	KJ/JLM	SJL



**RELEASED**

7/26/14 8:00



DRILL F (257) DIA. IN - 101  
DRILL P (.323) DIA IN - 103

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 3000

2022

COPIES ISSUED  
BY

		MATERIAL		SPECIFICATION	
PART NO.	ITEM	DESCRIPTION			
D2022-103	SPACER 5/16 ALUM	50-04-350/8			
D2022-101	SPACER 1/4 ALUM	50-04-250/8			

REVISION	DRAWN	INVENTORY CODE SMALL IN PER HAS 522		APPROVAL	CONTRACT NO.	DART AERO ACCESSORIES INC	
		BASIC CODE	DET. NO. NO. OF PARTS			DESIGN	DATE
<b>REQUIREMENTS - BUSINESS OTHERWISE SPECIFIED</b>							
CH	CH	CH	CH	CH	CH	CH	CH
DESCRIPTION	OF	DESCRIPTION	DESCRIPTION	DESCRIPTION	DESCRIPTION	DESCRIPTION	DESCRIPTION
CHANGE	CHANGE	1. SPACERS - 5/16 INCHES 2. SPACERS - 1/4 INCHES 3. NUTS - 1/4-20 UNI 4. WASHERS - 1/4 INCHES 5. WASHERS - 1/4 INCHES 6. NUTS - 1/4-20 UNI 7. WASHERS - 1/4 INCHES 8. NUTS - 1/4-20 UNI	1. SPACERS - 5/16 INCHES 2. SPACERS - 1/4 INCHES 3. NUTS - 1/4-20 UNI 4. WASHERS - 1/4 INCHES 5. WASHERS - 1/4 INCHES 6. NUTS - 1/4-20 UNI 7. WASHERS - 1/4 INCHES 8. NUTS - 1/4-20 UNI	1. SPACERS - 5/16 INCHES 2. SPACERS - 1/4 INCHES 3. NUTS - 1/4-20 UNI 4. WASHERS - 1/4 INCHES 5. WASHERS - 1/4 INCHES 6. NUTS - 1/4-20 UNI 7. WASHERS - 1/4 INCHES 8. NUTS - 1/4-20 UNI	1. SPACERS - 5/16 INCHES 2. SPACERS - 1/4 INCHES 3. NUTS - 1/4-20 UNI 4. WASHERS - 1/4 INCHES 5. WASHERS - 1/4 INCHES 6. NUTS - 1/4-20 UNI 7. WASHERS - 1/4 INCHES 8. NUTS - 1/4-20 UNI	1. SPACERS - 5/16 INCHES 2. SPACERS - 1/4 INCHES 3. NUTS - 1/4-20 UNI 4. WASHERS - 1/4 INCHES 5. WASHERS - 1/4 INCHES 6. NUTS - 1/4-20 UNI 7. WASHERS - 1/4 INCHES 8. NUTS - 1/4-20 UNI	1. SPACERS - 5/16 INCHES 2. SPACERS - 1/4 INCHES 3. NUTS - 1/4-20 UNI 4. WASHERS - 1/4 INCHES 5. WASHERS - 1/4 INCHES 6. NUTS - 1/4-20 UNI 7. WASHERS - 1/4 INCHES 8. NUTS - 1/4-20 UNI
<b>REPORT ALL DISCREPANCIES - DO NOT SCALE</b>							
						SCALE	1\1
						SCALE	1\1